



2018

NORTH AMERICA
PERFORATING SYMPOSIUM

GALVESTON, USA

Finite Element Analysis of Perforation Patterns in Production Liners Exposed to Subsidence

7 5/8" 39# Q-125 Perforated Section Analysis Compaction Study

NAPS-50-18

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Presented by: Mark Brinsden - Shell

MATERIALS

Cement – Isotropic Elastic

Density - .083 #/in³

Modulus – 4,000,000 psi

Poisson's Ratio - .2

Formation – Isotropic Elastic

Density - .096 #/in³

Modulus – 1,450,000 psi

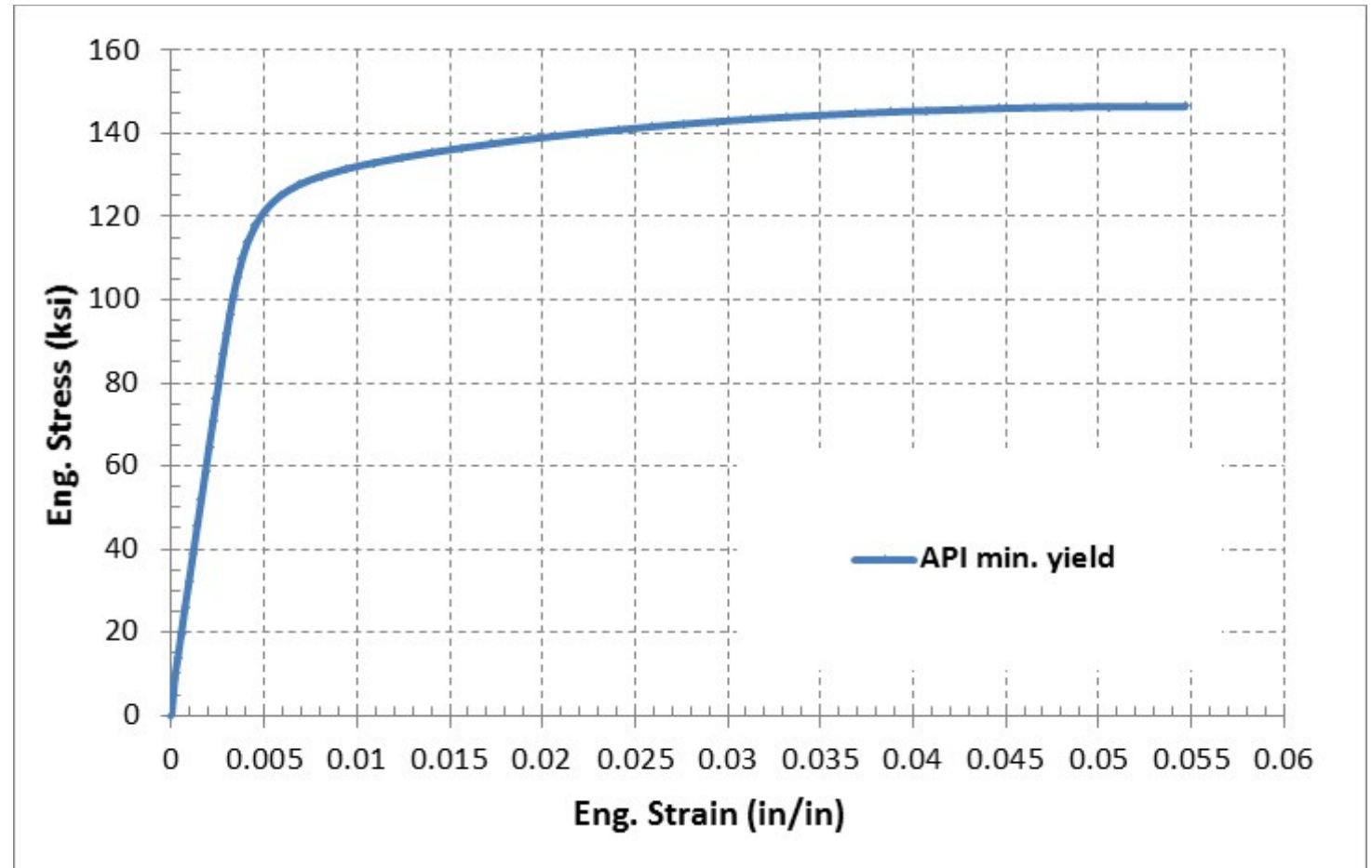
Poisson's Ratio - .2

Pipe – Q125 – Isotropic Elastic/Plastic

Density - .287 #/in³

Modulus – 30,000,000 psi

Poisson's Ratio - .29



MATERIALS

Pipe – 7.625” x 6.625” – Red Region

Cement – 8.5” x 7.625” – Green Region

Formation (Sandstone) – 45.75” x 8.5” – Grey Region

Length = 14”

Strain = 6% = .84”

Cross sectional area of pipe = 11.2 in²

SMYS = 125,000 psi

Axial Force to Yield = 1399 kips

Bond Strength of Cement = 250 psi

Bond Area to Carry Yield Load = 250” = 20.83’ =

$(1398990 / (\pi * 7.625 * 250))$

Shear Stress on 14” Model = 4172 psi – Due to the short length of the model, the shear stresses at the interface will be artificially high

Perfect Bond Modelled

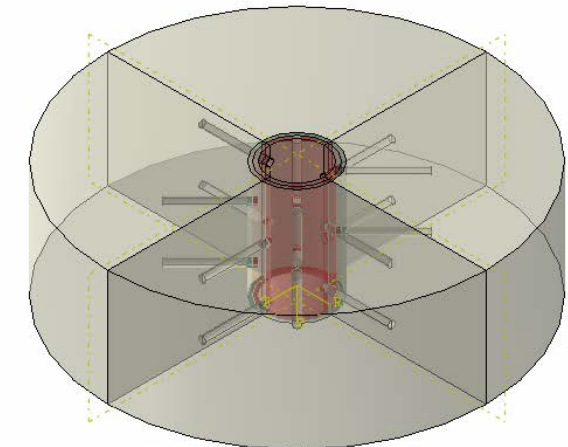
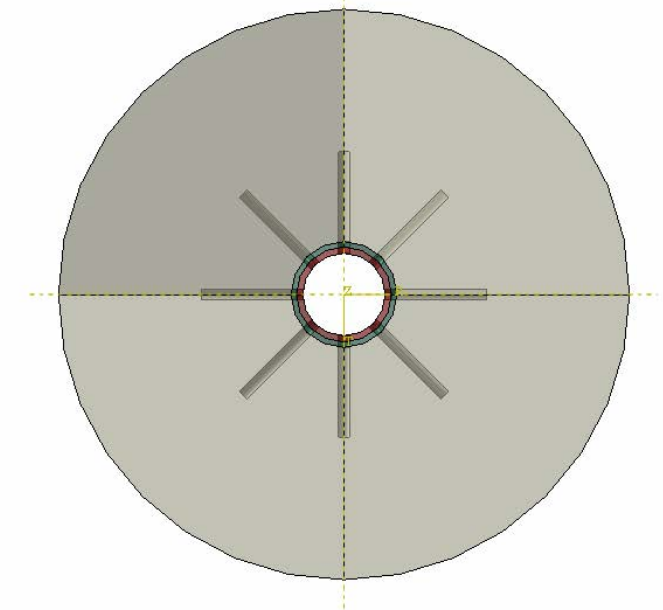
Perforation size = .88”

15 SPF

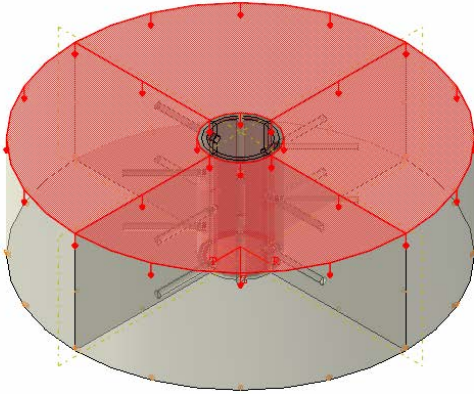
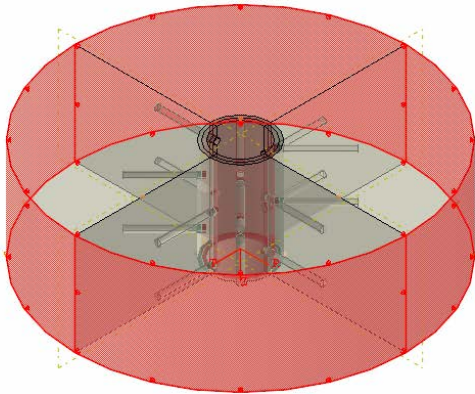
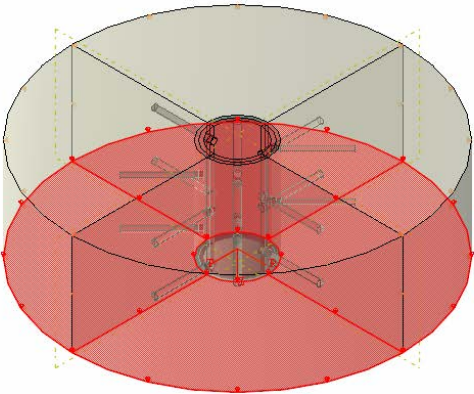
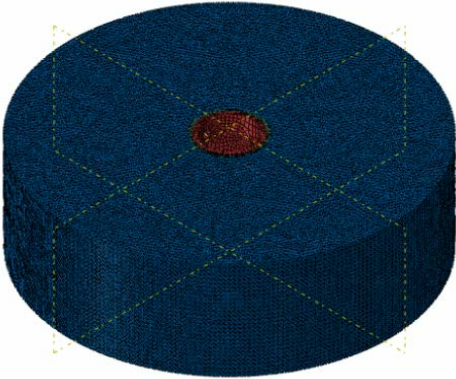
Phase 135 degrees

Helix 5.625 turns per foot

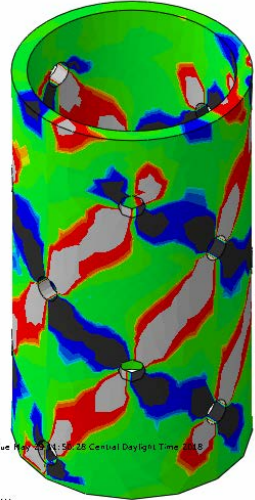
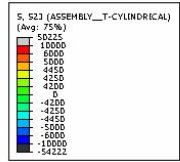
Perforation Depth/Length = 7.625”



Axial Constraint – $Z = 0$
Radial Constraint – $R = 0$
Displacement Load – $Z = .84''$
476764 Elements

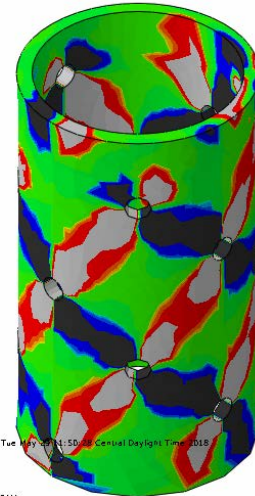
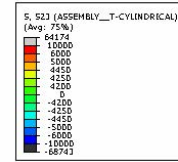


Shear Stresses at Pipe to Cement Bond Interfaces



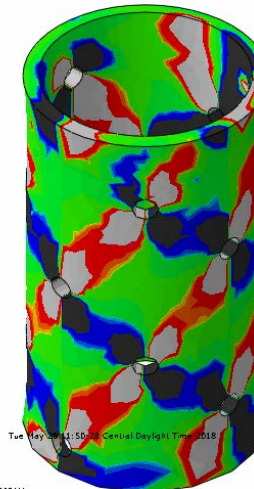
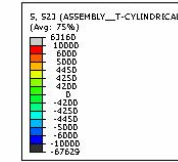
ODB: Job-1.odb Abaqus/Standard 6.14-1 Tue May 01 11:59:05 Central Daylight Time 2018
Step: Step-1
Increment: 6; Step Time = 0.1419
Primary Var: S, S23 (ASSEMBLY__T-CYLINDRICAL)
Deformed Var: U Deformation Scale Factor: +1e+00

.85 % Strain



ODB: Job-1.odb Abaqus/Standard 6.14-1 Tue May 01 11:59:05 Central Daylight Time 2018
Step: Step-1
Increment: 9; Step Time = 0.5826
Primary Var: S, S23 (ASSEMBLY__T-CYLINDRICAL)
Deformed Var: U Deformation Scale Factor: +1e+00

3% Strain

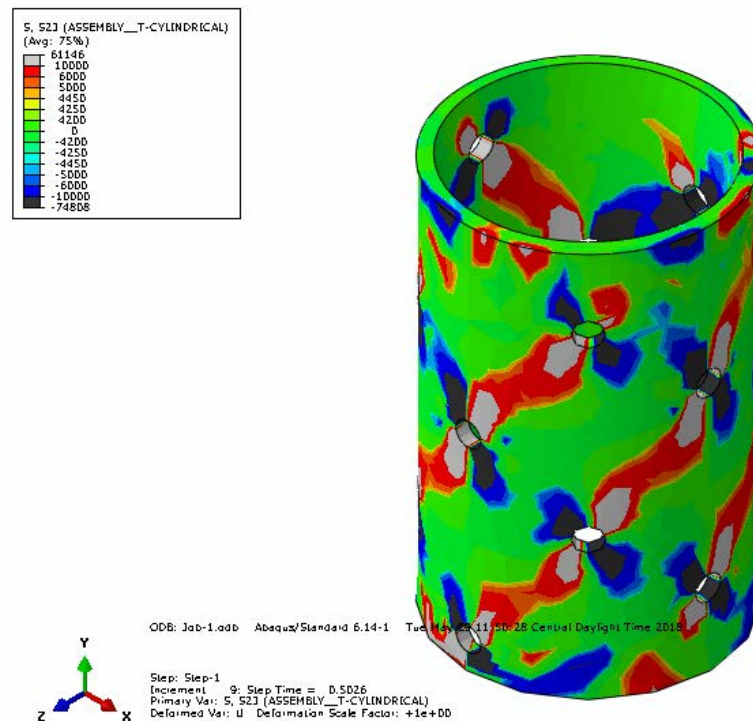


ODB: Job-1.odb Abaqus/Standard 6.14-1 Tue May 01 11:59:05 Central Daylight Time 2018
Step: Step-1
Increment: 11; Step Time = 1.000
Primary Var: S, S23 (ASSEMBLY__T-CYLINDRICAL)
Deformed Var: U Deformation Scale Factor: +1e+00

6% Strain

The conclusion is that bond strength is exceeded in regions where the shear stress exceeds 4450 psi ($\sim 4172+250$)

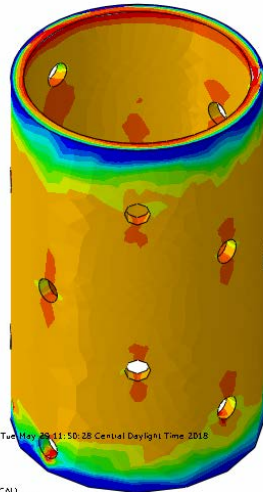
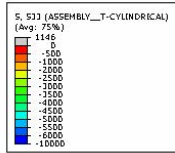
It is feasible that the cement in the nonperforated section could transfer the compressive load from the formation into the pipe via the bond



6% Strain

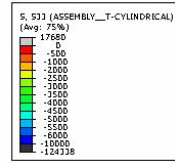
Shear Stresses at the Bond Interface at the outer diameter of the cement sheath are similar, so the bond status at that interface could be questioned.

Compressive Axial Stress in the Cement Sheath



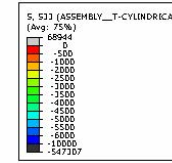
ODB: Job-1.odb Abeam/Standard 6.14-1 Tue May 29 11:50:28 Central Daylight Time 2018
Step: Step-1
Increment: 1; Step Time = 1.0000E-02
Primary Var: S, S33 (ASSEMBLY__T-CYLINDRICAL)
Deformed Var: U Deformation Scale Factor: +1E+00

.06 % Strain



ODB: Job-1.odb Abeam/Standard 6.14-1 Tue May 29 11:50:28 Central Daylight Time 2018
Step: Step-1
Increment: 6; Step Time = 0.1419
Primary Var: S, S33 (ASSEMBLY__T-CYLINDRICAL)
Deformed Var: U Deformation Scale Factor: +1E+00

.85% Strain

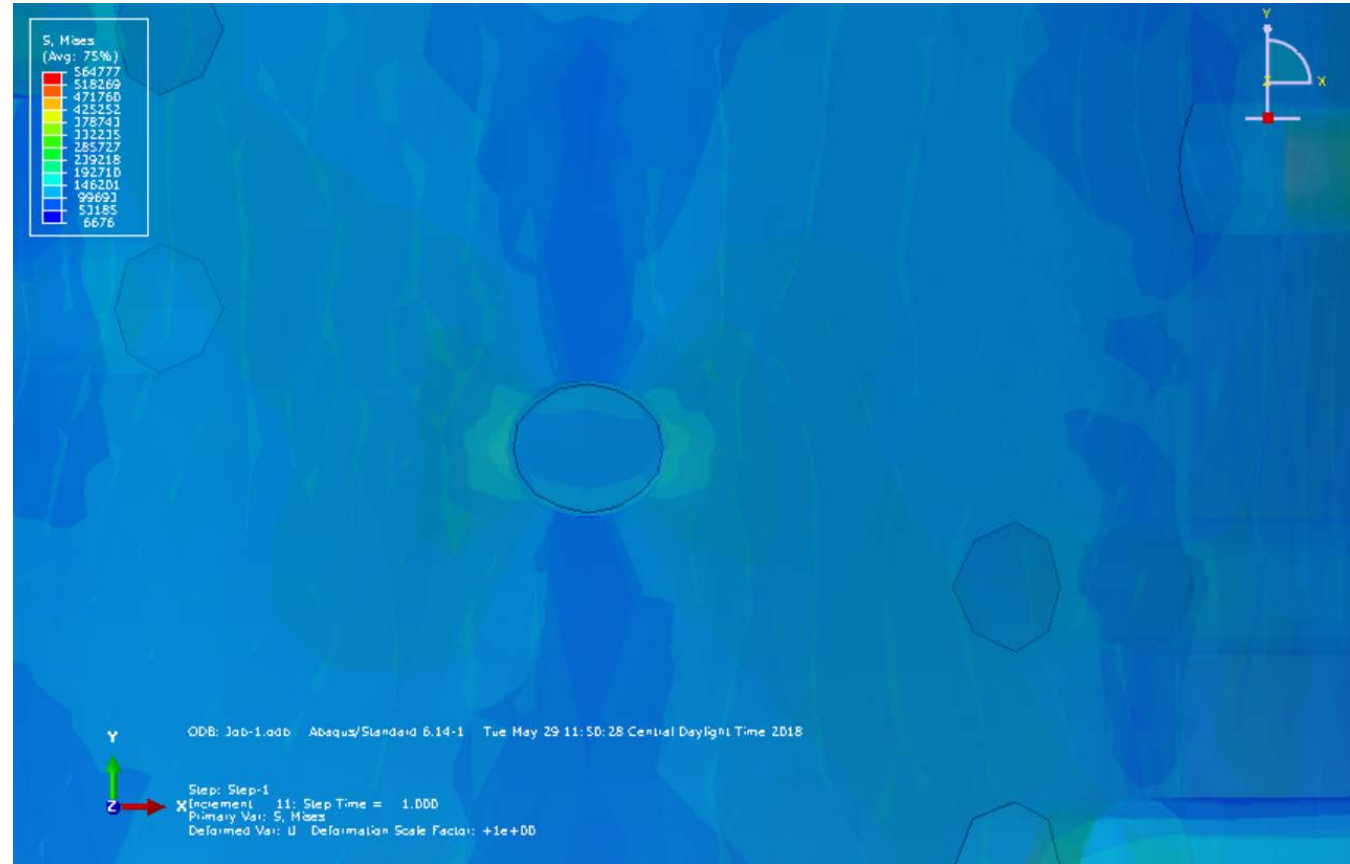


ODB: Job-1.odb Abeam/Standard 6.14-1 Tue May 29 11:50:28 Central Daylight Time 2018
Step: Step-1
Increment: 11; Step Time = 1.000
Primary Var: S, S33 (ASSEMBLY__T-CYLINDRICAL)
Deformed Var: U Deformation Scale Factor: +1E+00

6% Strain

The conclusion is that the cement exceeds its compressive strength (~4500 psi) rather early in the process

How the cement behaves, i.e. self healing, under the high hydrostatic loads between the pipe and formation requires further study

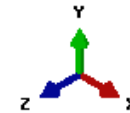
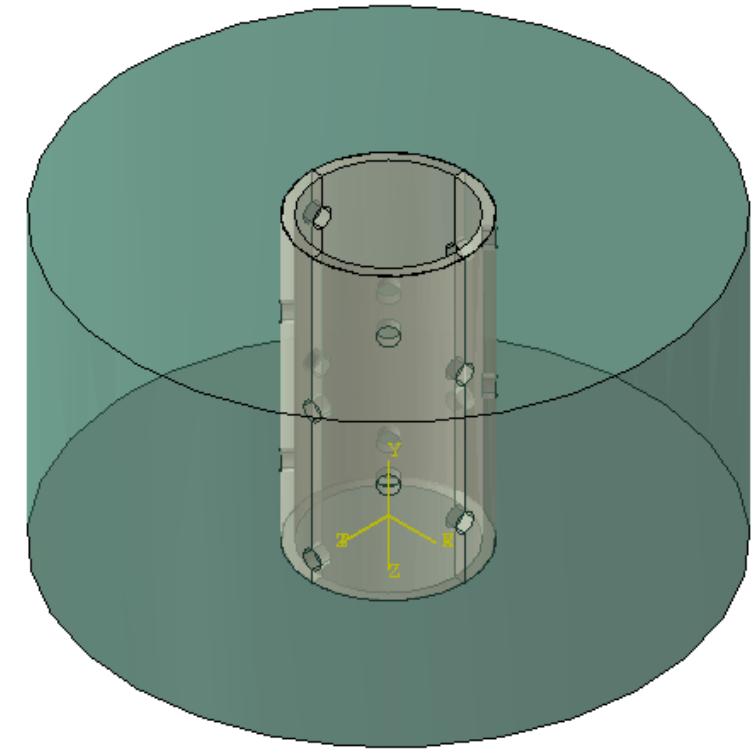


6% Strain

Affect on:
Hydraulic performance?
Sand Production?

What if Bond is Broken Between Cement & Pipe?

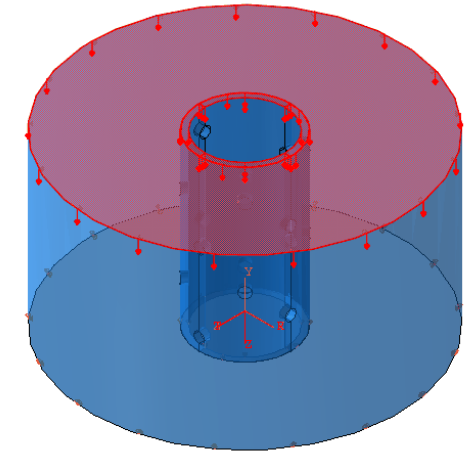
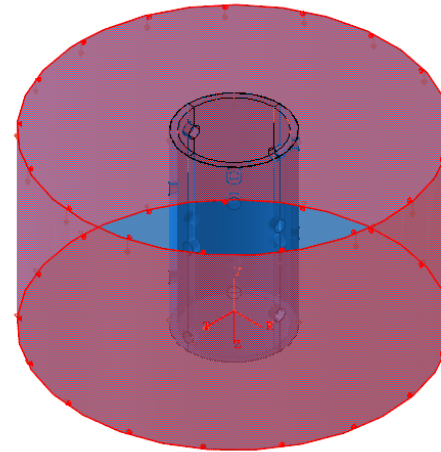
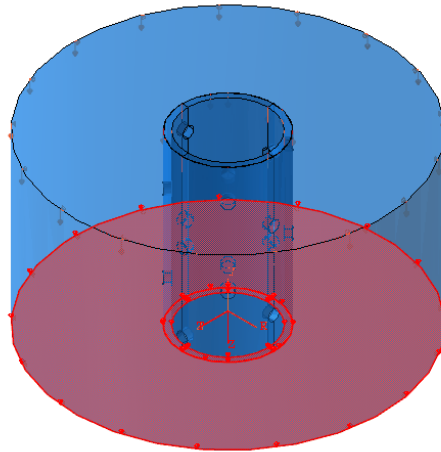
Pipe – 7.625" x 6.625" – Grey Region
Formation (Sandstone) – 7.625" x 25.5" – Green Region
Length = 14"
Strain = 6% = .84"
SMYS = 125,000 psi
Top Surface Free to Rotate
No Bond or Friction at the Interface Modelled – Multi-Body
Contact
Perforation size, Pipe Only = .88"
15 SPF
Phase 135 degrees
Helix 5.625 turns per foot
Perforation Depth/Length = 7.625"



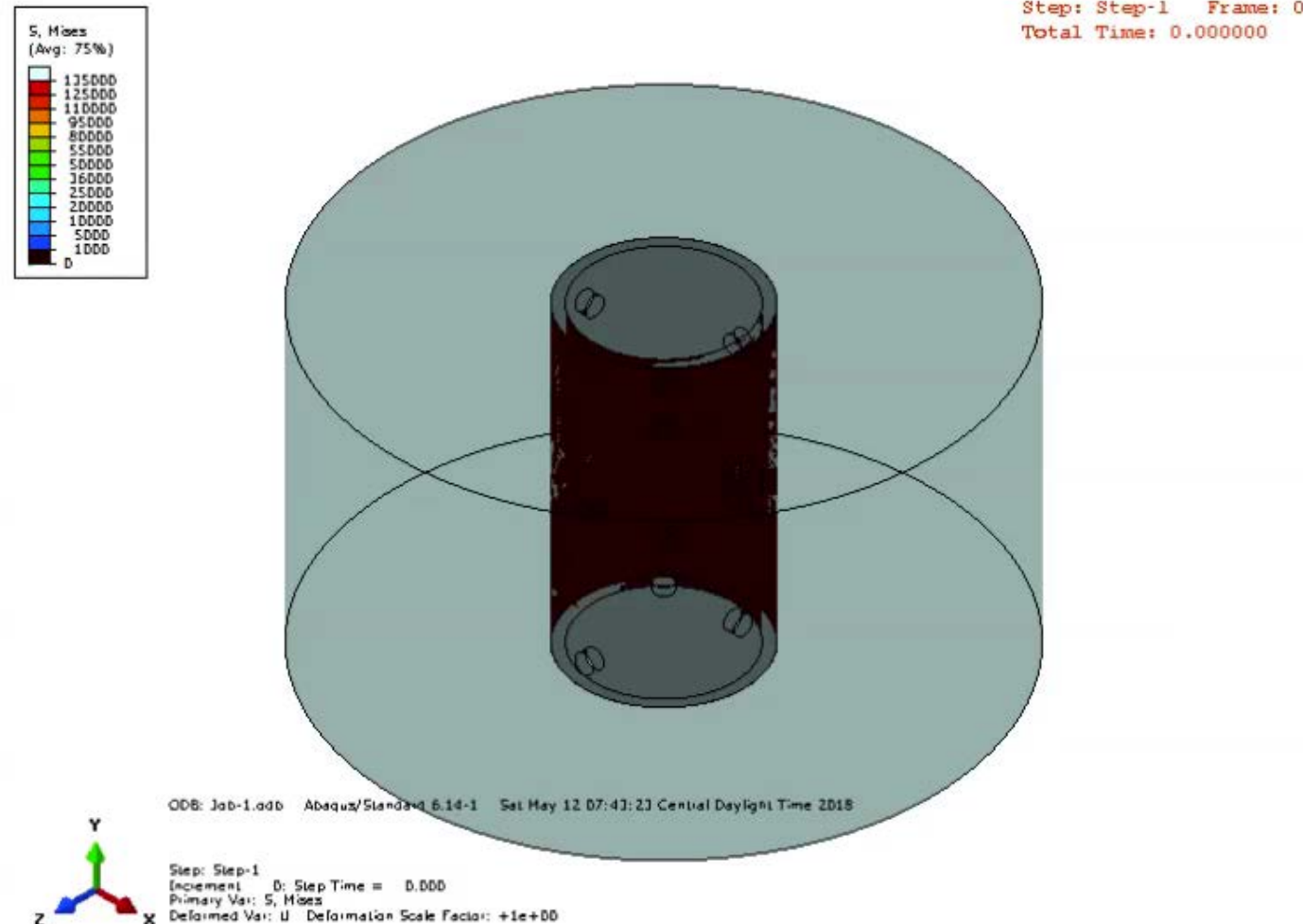
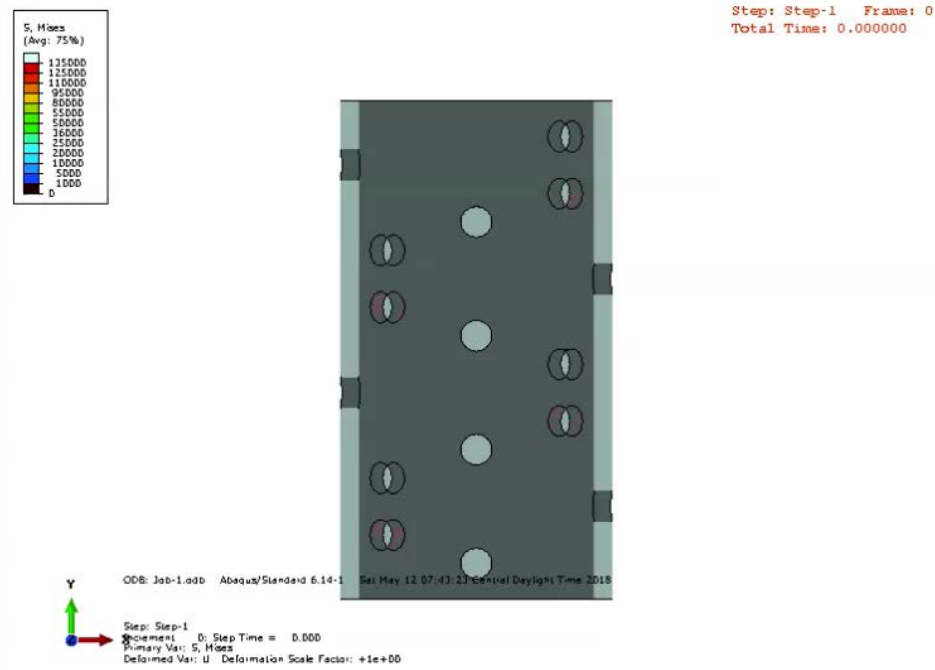
Axial Constraint – $Z = 0$

Radial Constraint – $R = 0$

Displacement Load – $Z = .84''$



- Multi-Physics Approach Warranted?
- Mechanical analysis at high strain rates
- CFD of deflected geometries
- Erosion studies with velocity profiles
- Life estimates at regions of potential wash out





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QUESTIONS? THANK YOU

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