

IPS 2024



IPS 24-8.2

Maximizing Production Efficiency through Perforation Strategy Comparison

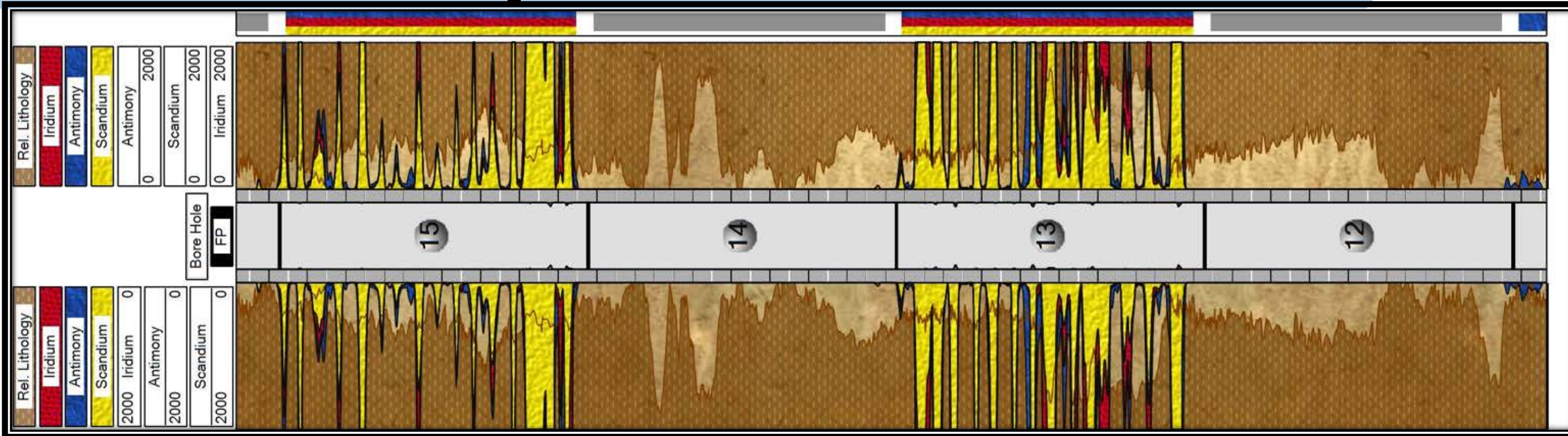
**Presented by:
Chad Senters, ProTechnics**

**AUTHORS: Chad Senters, ProTechnics Tanner Wood, ProTechnics
Kevin Olson, ProTechnics**

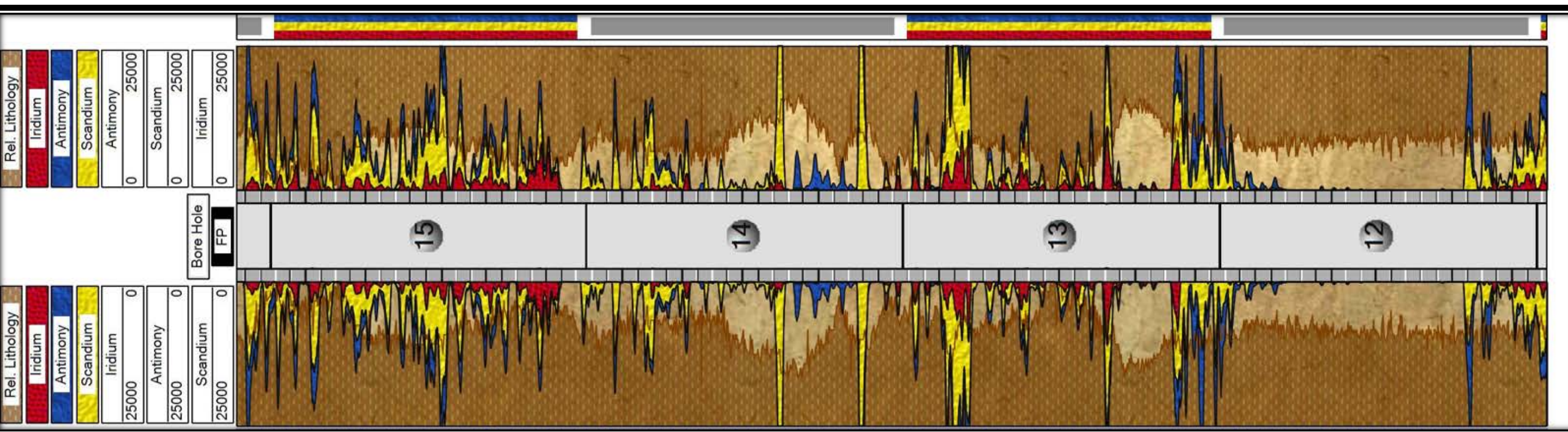
Agenda

- **Project Background**
- **Diagnostic Overview**
- **Design of Experiment**
- **Pre/post-frac Imaging**
- **Oil Tracer Analysis**
- **Results**

Expectations



Rotated &
Centralized



Non-
Rotated

Project Background

Looking for Answers to the Important Questions:

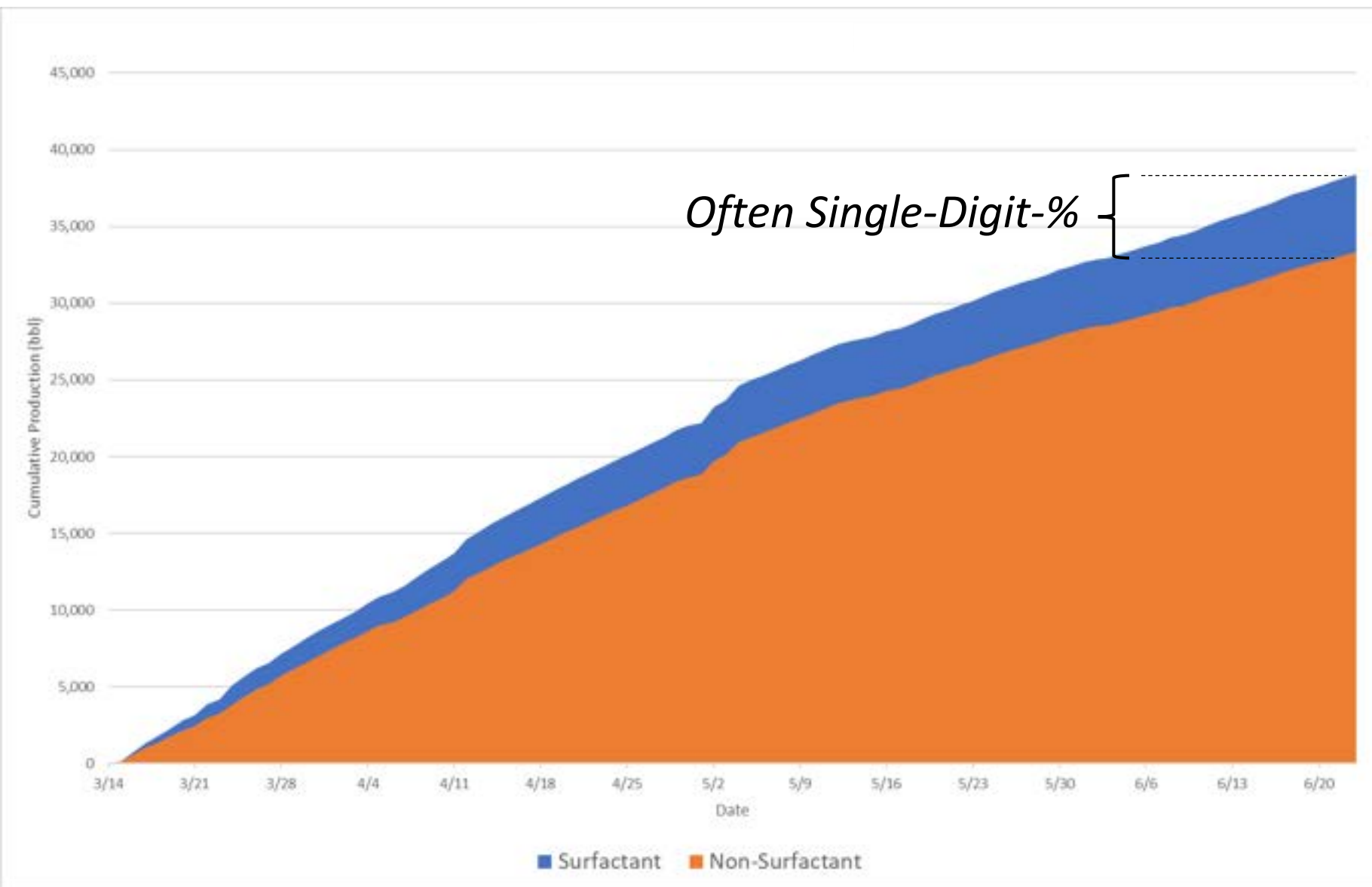
De-risk... Can we determine the %Uplift of using Strategy A vs. B, without having to experiment in too many wellbores/pads?

Full Cycle Perspective... We expect that any %Uplift from using Strategy A vs. B, will be single digits... Is there a way to measure such small differences for IP90 and IP180?

D&C/Reservoir Interactions... Is there a way to eliminate all the biases when testing Strategy A vs. B?



Project Background



More Specifically (example of AB Tests):

- Frac fluid chemistry (i.e. Surfactants)
- Perforation strategy (i.e. Oriented, #clusters)
- Frac Intensity (i.e. pounds of prop/ft)
- Use of the same strategy Bench A vs. Bench B.
- Etc.

Attainable following a Worldclass Methodology for Oil Tracer Selection to be Used for Diagnostics.

Diagnostic Overview

Chemical Tracers

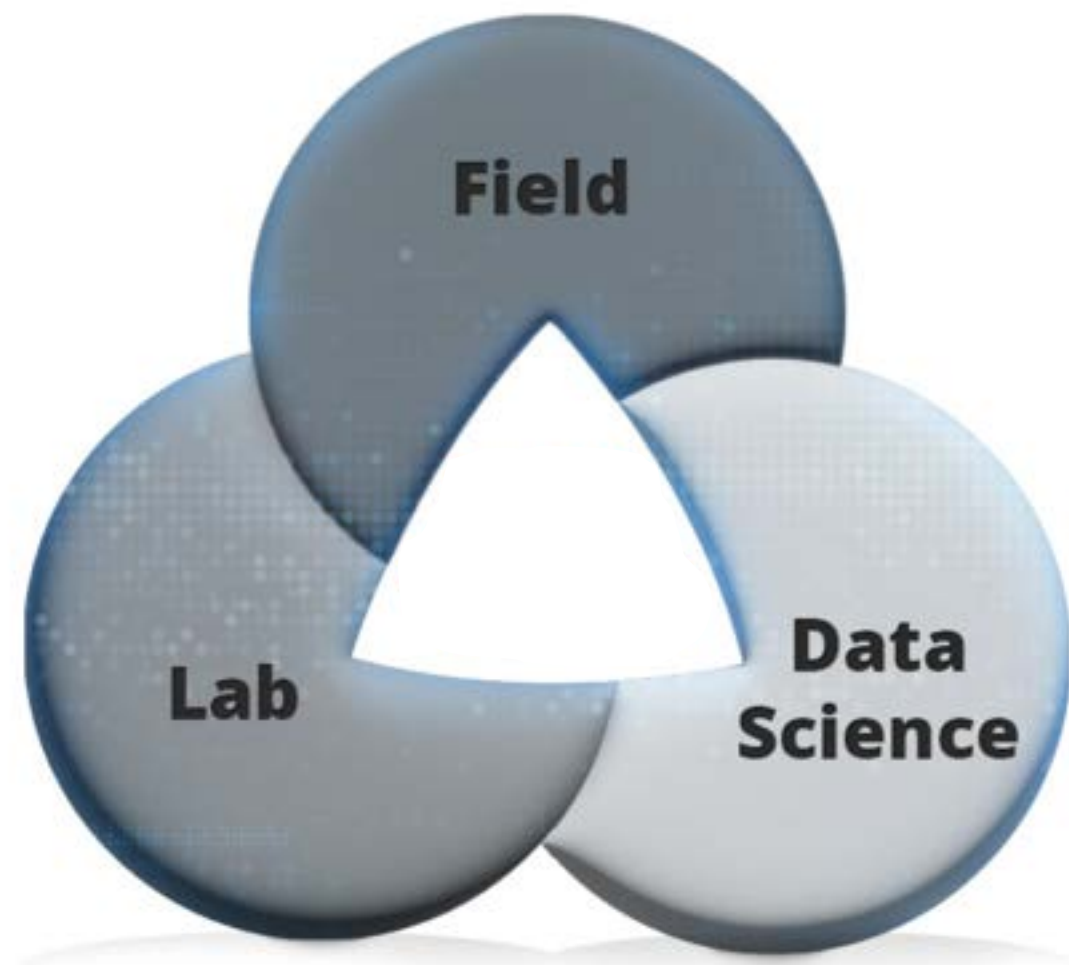
- Hydrocarbon soluble tracers are injected throughout the proppant-laden portion of the fracturing treatment.
- These hydrocarbon tracers are adsorbed into a solid 40/70 mesh medium which ensures that the tracers stay within the proppant pack.
- After fracture operations are completed, oil samples from the flowback stream are then caught and analyzed with gas chromatography/mass spectrometry to determine which tracers are present and at what concentrations.



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Diagnostic Overview

High Resolution Chemical Tracers



3-Tier Approach to the Selection of Tracers for A/B Testing:

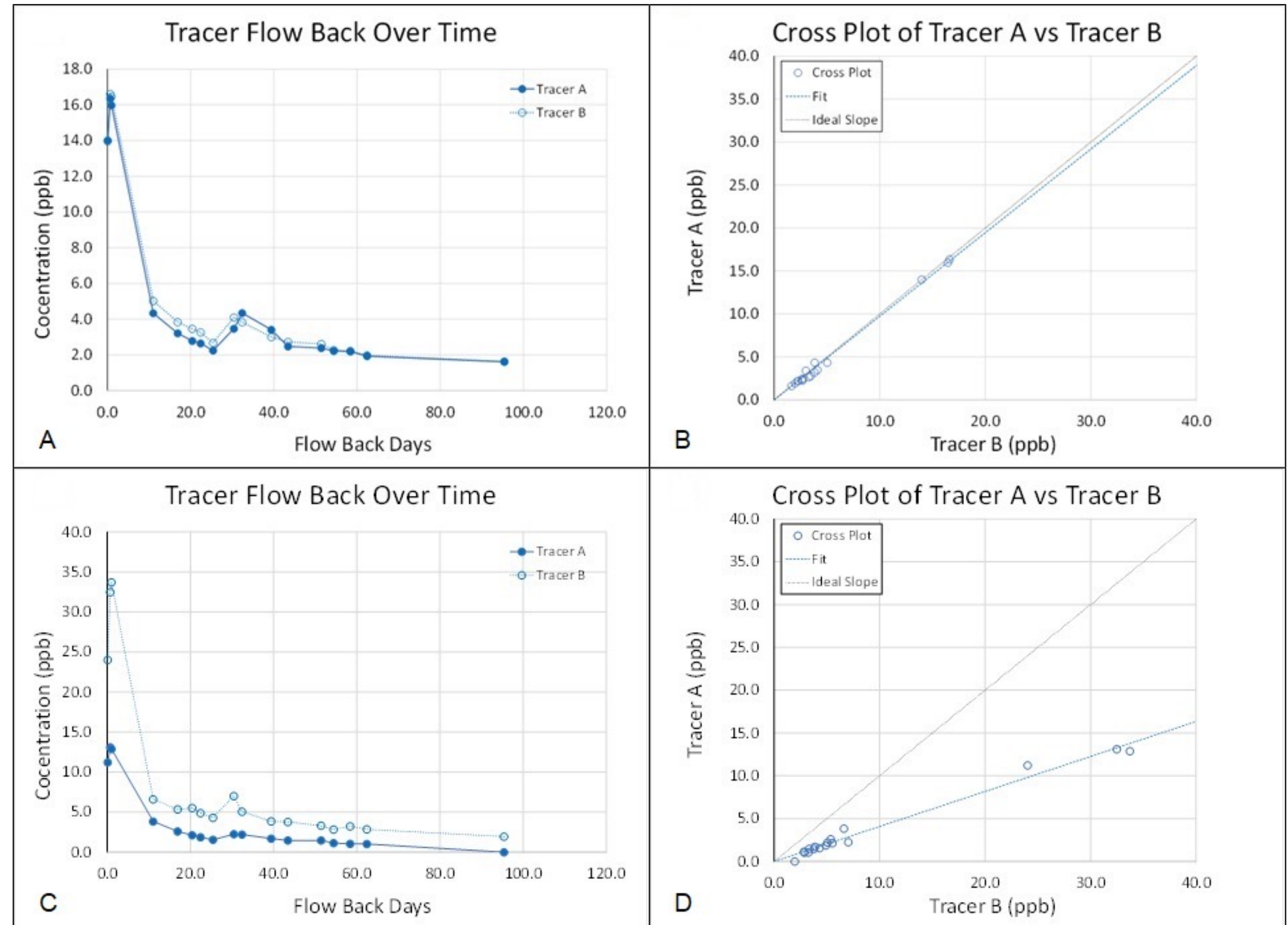
Data Science - We possess the biggest by far, dataset in the industry, we intend to use it for the benefit of our partners.

Field - Take the learnings from the computational modelling to the regional assets of our partners.

Duplication in the Lab - Are these results consistent, repeatable, is there an opportunity to fine-tune the enhancement in an extremely controlled setting?

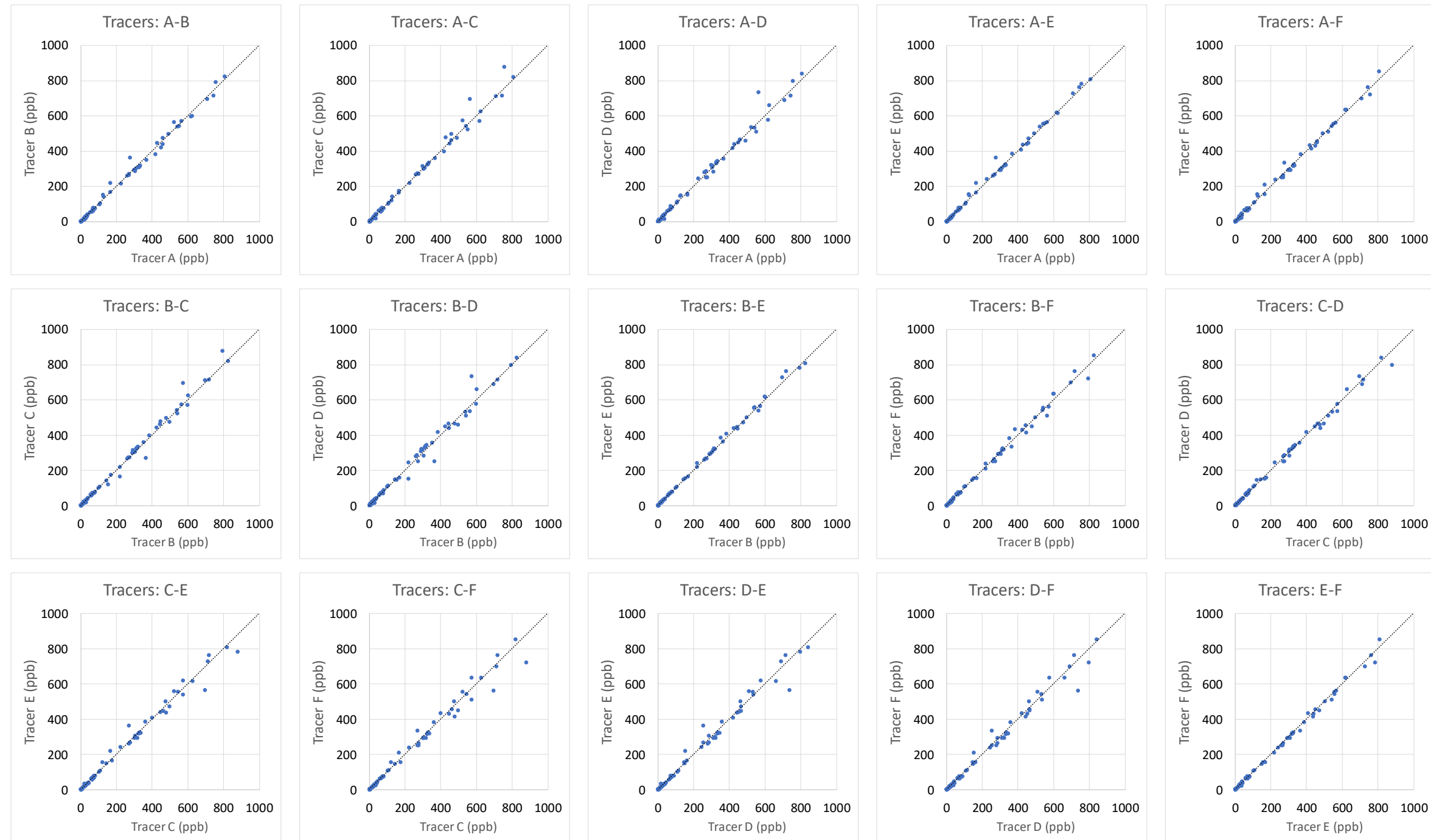
Diagnostic Overview

- Chart displays both ideal tracer pairs (A/B) and non-ideal tracer pairs (C/D) to be utilized for high resolution AB testing.



Diagnostic Overview

Field Calibration Test



1. Objective:

- Identify the optimal tracers for a specific Formation/Region.
- Upgrading of tracers for A/B Testing Methodology.

2. Process:

- At least in one wellbore (more is better).
- All available eOFT are blended.
- The blend of eOFT is injected in the same stage.
- Flowback samples are analyzed in a typical 10-to-25 samples in a 3-month period.

3. Results:

- Tracer-to-Tracer comparison. (Well and Database)
- Ranking/ Upgrading takes place. (Statistical Significance is assessed)
- Results are discussed with Company for the selection of tracer for the application.

Design of Experiment

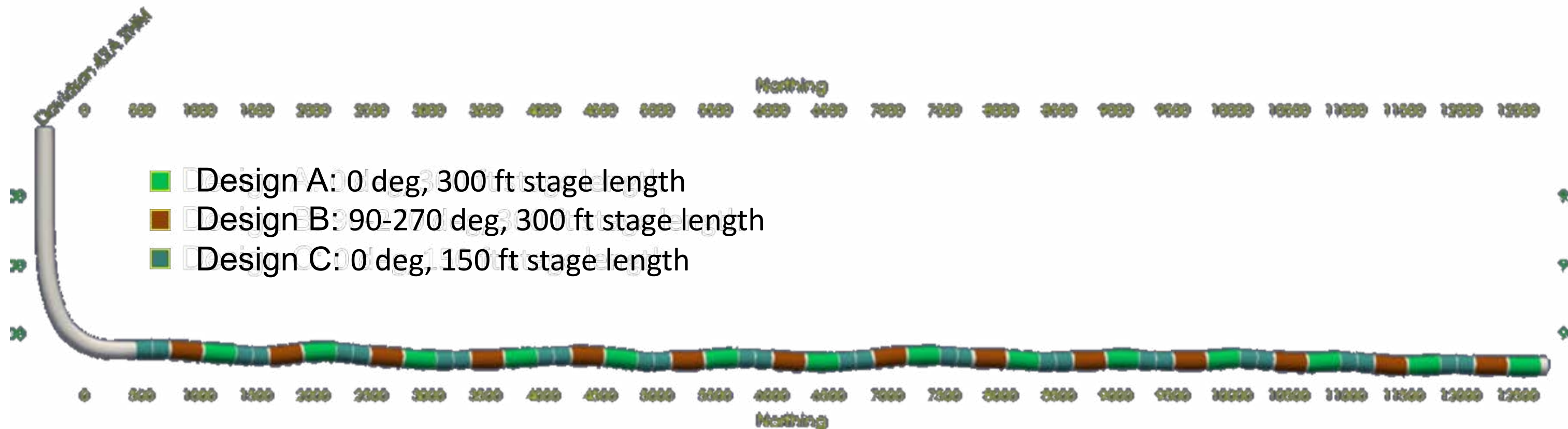
Test Design	Cluster Spacing	Flow Area / 300'	Stages	Footage	OFT Pumped
300' Top Shots	X	X	14	4,200'	3200 g
300' 90/270	X	X	14	4,200'	3200 g
150' Top Shots	0.5X	2X	28	4,200'	3200 g



Figure 1—Simple design summary alternating stage architecture every 300'.

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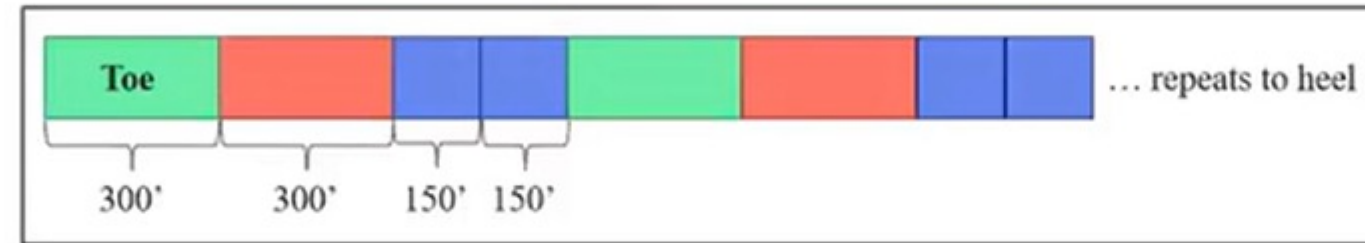
- In addition to oil soluble tracers the operator also deployed a down-hole imaging tool as well as a carbon fiber rod.



Design of Experiment

Design of Experiment

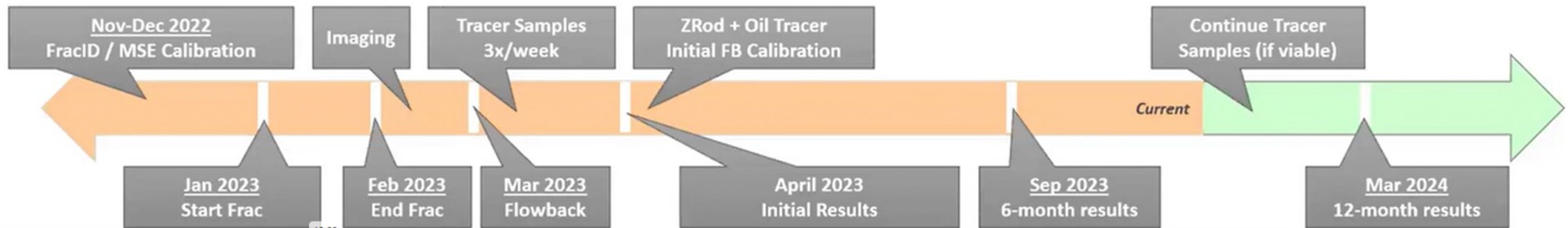
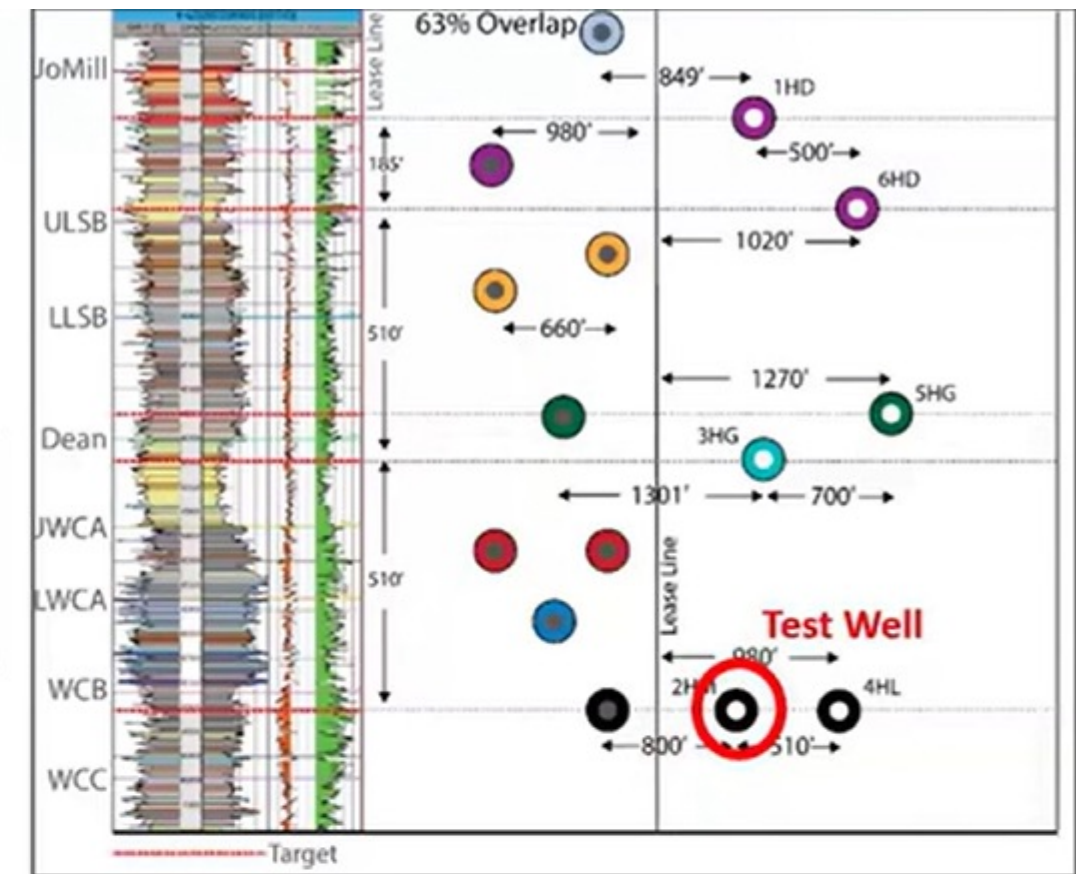
Objective: Determine how different stage architecture configurations affect long and short-term production (ppf and gpf held constant, perf friction lower with 90/270)



Diagnostic Tools

- High Frequency Accelerometer Geo Data
- Camera/Ultrasonic Imaging
- Oil Tracer
- Fiber Rod

Test Design	Cluster Spacing	Flow Area / 300'	Stages	Footage	OFT Pumped
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Pre/Post Frac Imaging

Pre-frac Imaging and Step Down

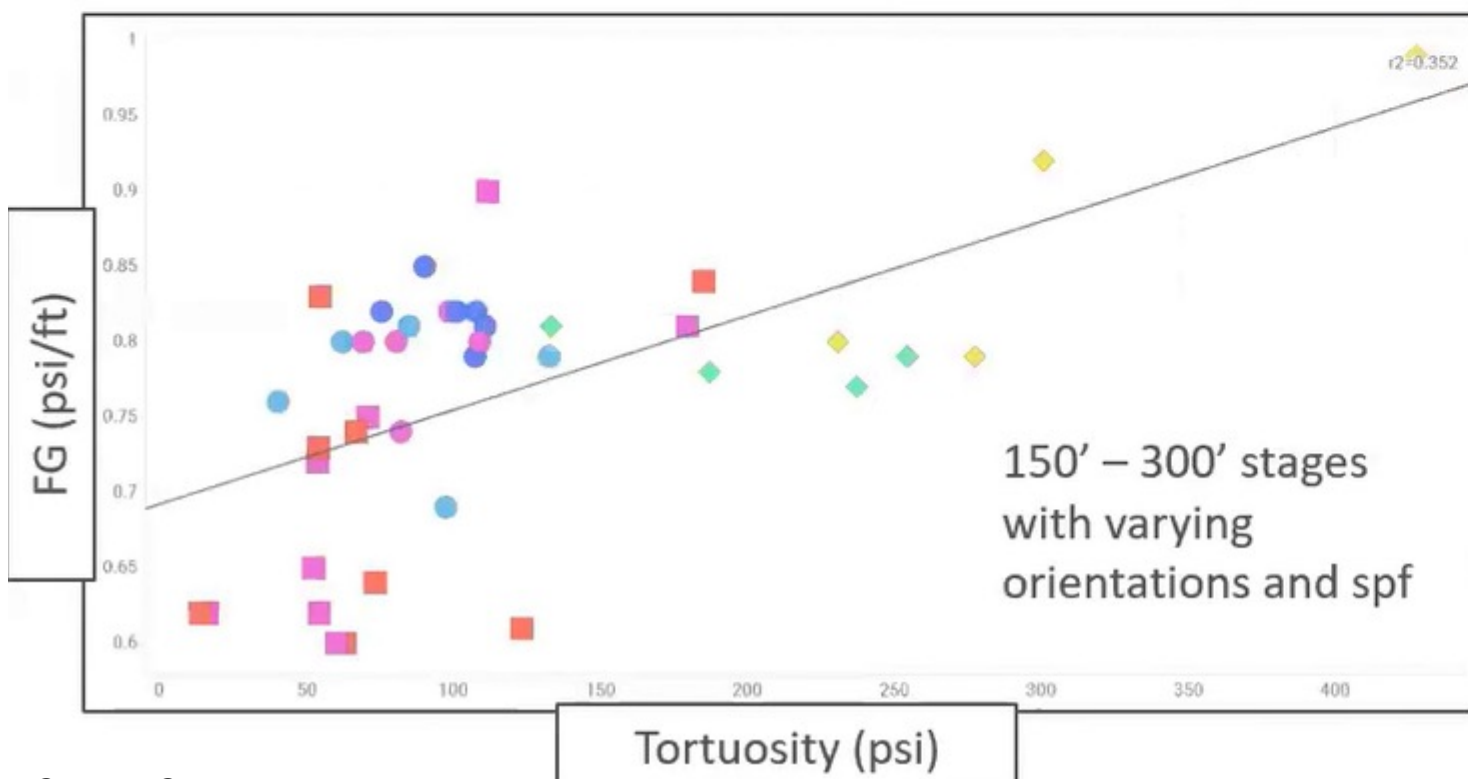
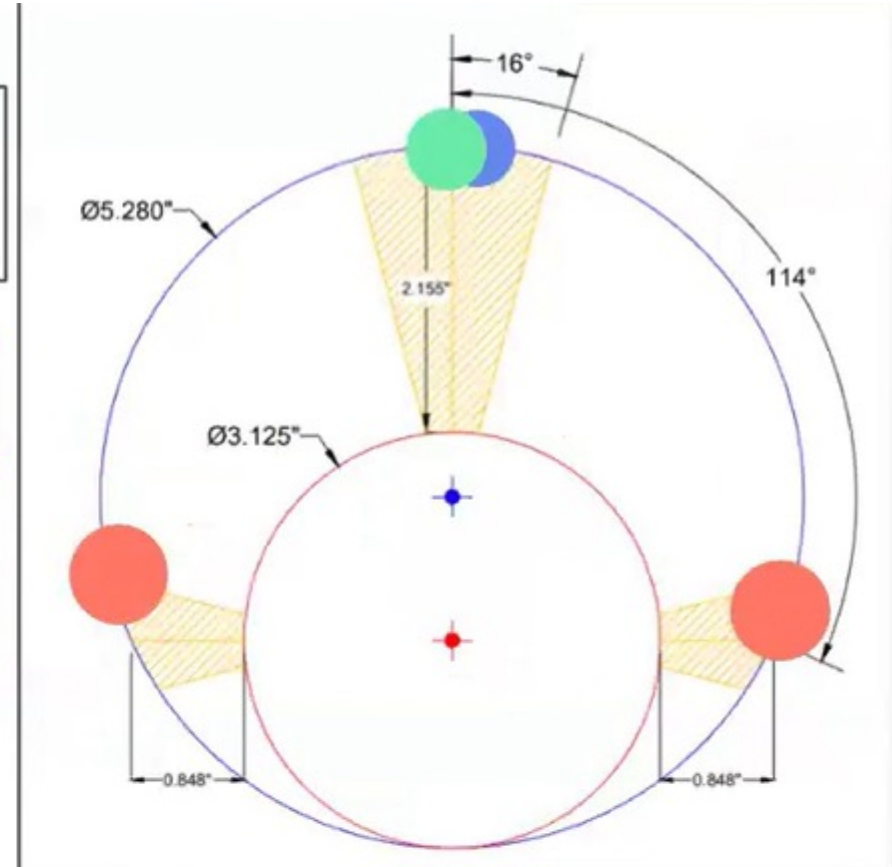
Key Observations

- Diameter
 - Solid uniformity regardless of orientation
 - Designed EHD shot 12-33% smaller (usually ~20% in 5.5" csg)
 - 90/270 shot 0.073" larger than 300' top shots
- Orientation
 - Self-orienting guns continue strong performance
 - Largest standard deviation = +/- 5.1 degrees
- Step Down Tests
 - Fracture Gradient has greatest influence on tortuosity

Orientation Prediction vs. Actual

- 150' Top Shots
- 300' 90/270
- 300' Top Shots

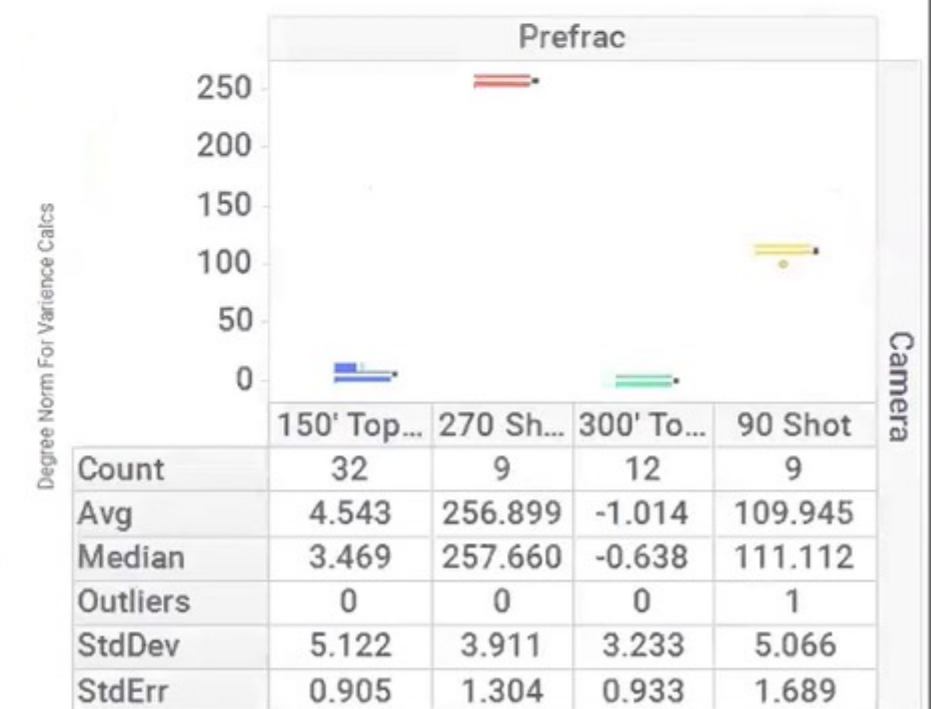
0.42" Charge	150' Top Shots	300' 90/270	300' Top Shots
Avg EHD	0.281"	0.369"	0.296"
% of Spec	67%	88%	70%



Diameter vs. Architecture by Tool



Degree Norm For Variance Calcs vs. Architecture Split by Tool



Pre/Post Frac Imaging

Post-frac Perf Size & Orientation

Key Observations

- Diameter
 - Solid uniformity regardless of orientation
 - Smaller shots eroded more
 - Uniform erosion for all designs**
- Orientation
 - Self-orienting guns continue strong performance
 - Largest standard deviation = +/- 8.4 degrees

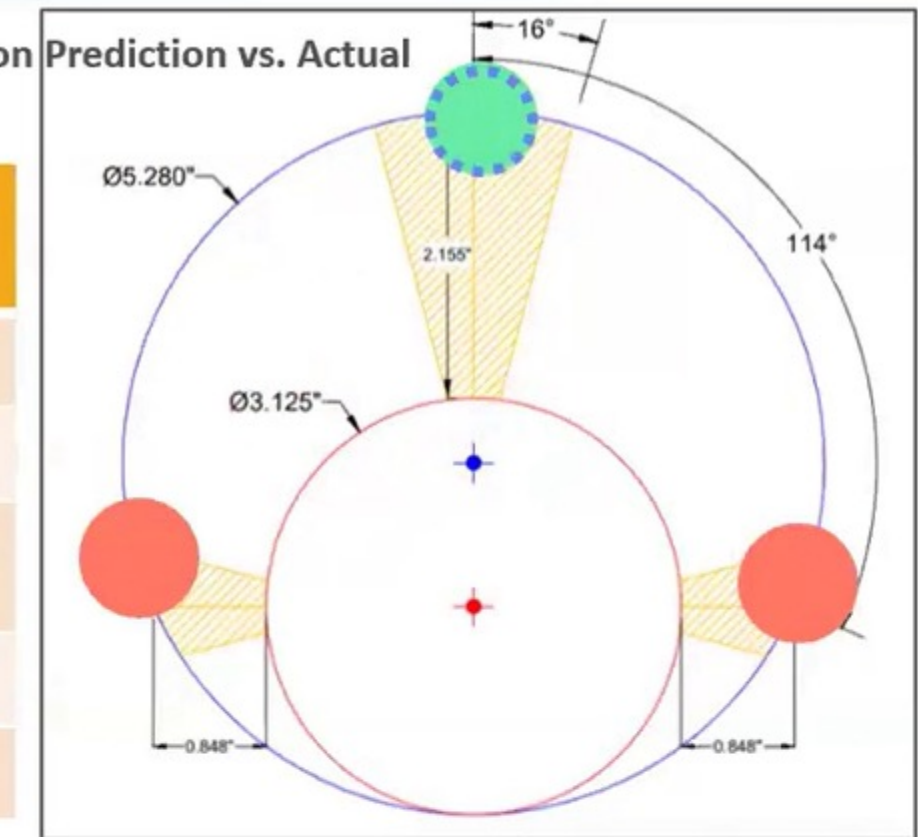
Key Takeaways

- High cluster efficiency for all designs
- Larger hole size in 6" casing led to FR savings while maintaining CE
- Possible to reduce treating pressure by ~1,000 psi and reduce FR consumption if we can identify a charge that shoots ~0.37" at 0 degrees in 6" csg**
 - Dugan Hughes presented on this spinoff a few months ago...go watch it if you didn't catch it live!

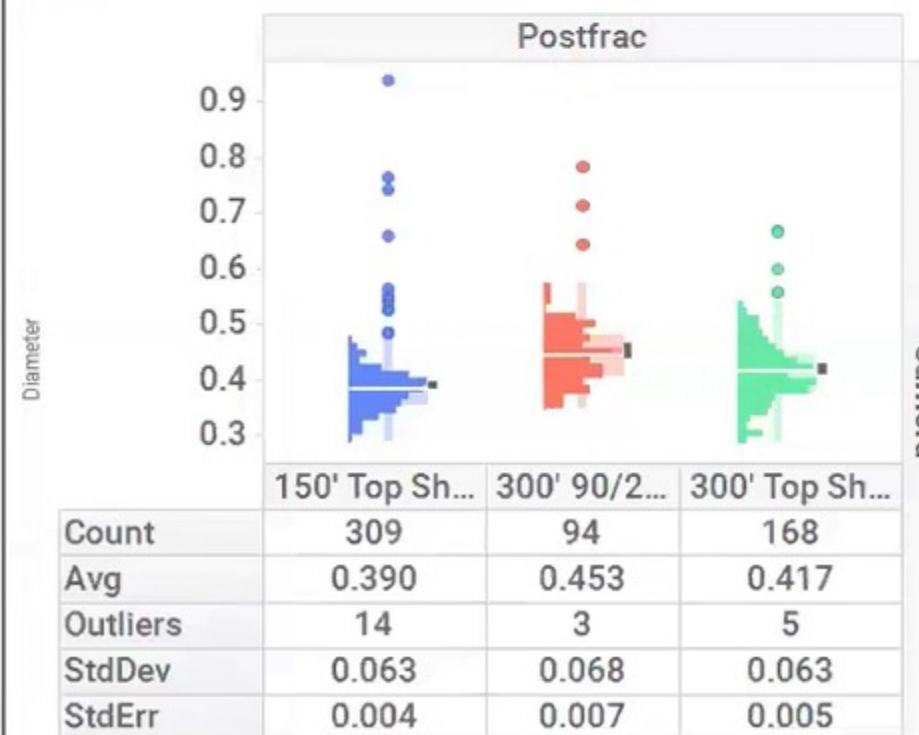
- 150' Top Shots
- 300' 90/270
- 300' Top Shots

0.42" Charge	150' Top Shots	300' 90/270	300' Top Shots
Initial EHD	0.281"	0.369"	0.296"
Final EHD	0.390"	0.453"	0.417"
Growth	+0.109"	+0.084"	+0.121"
% Growth	+39%	+23%	+41%
% of Spec	93%	108%	99%

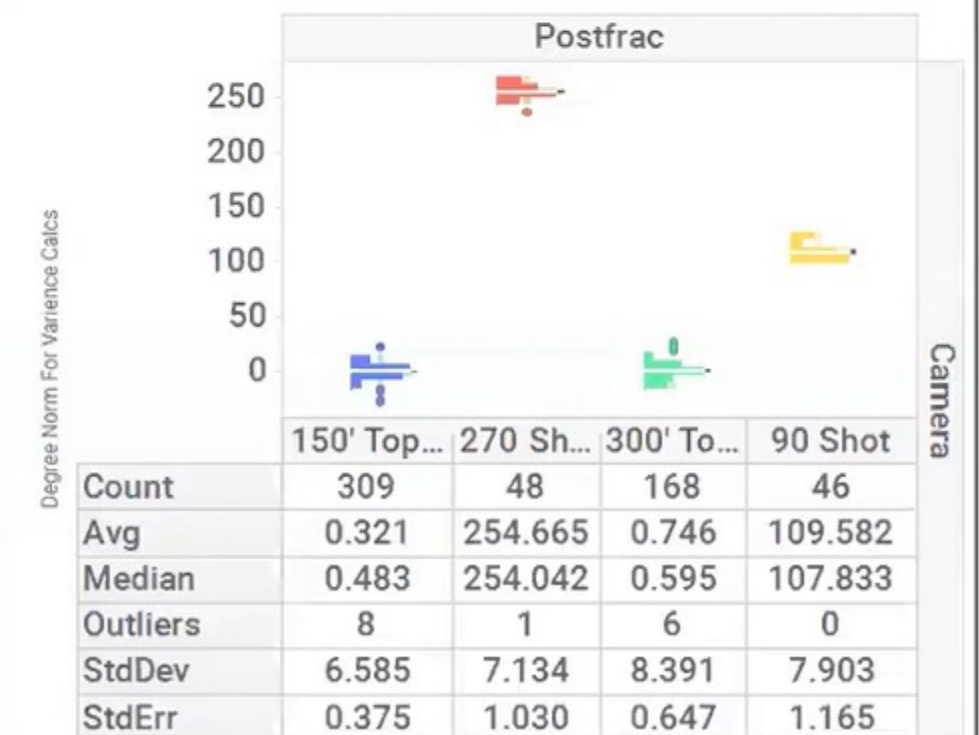
Orientation



Diameter vs. Architecture by Tool

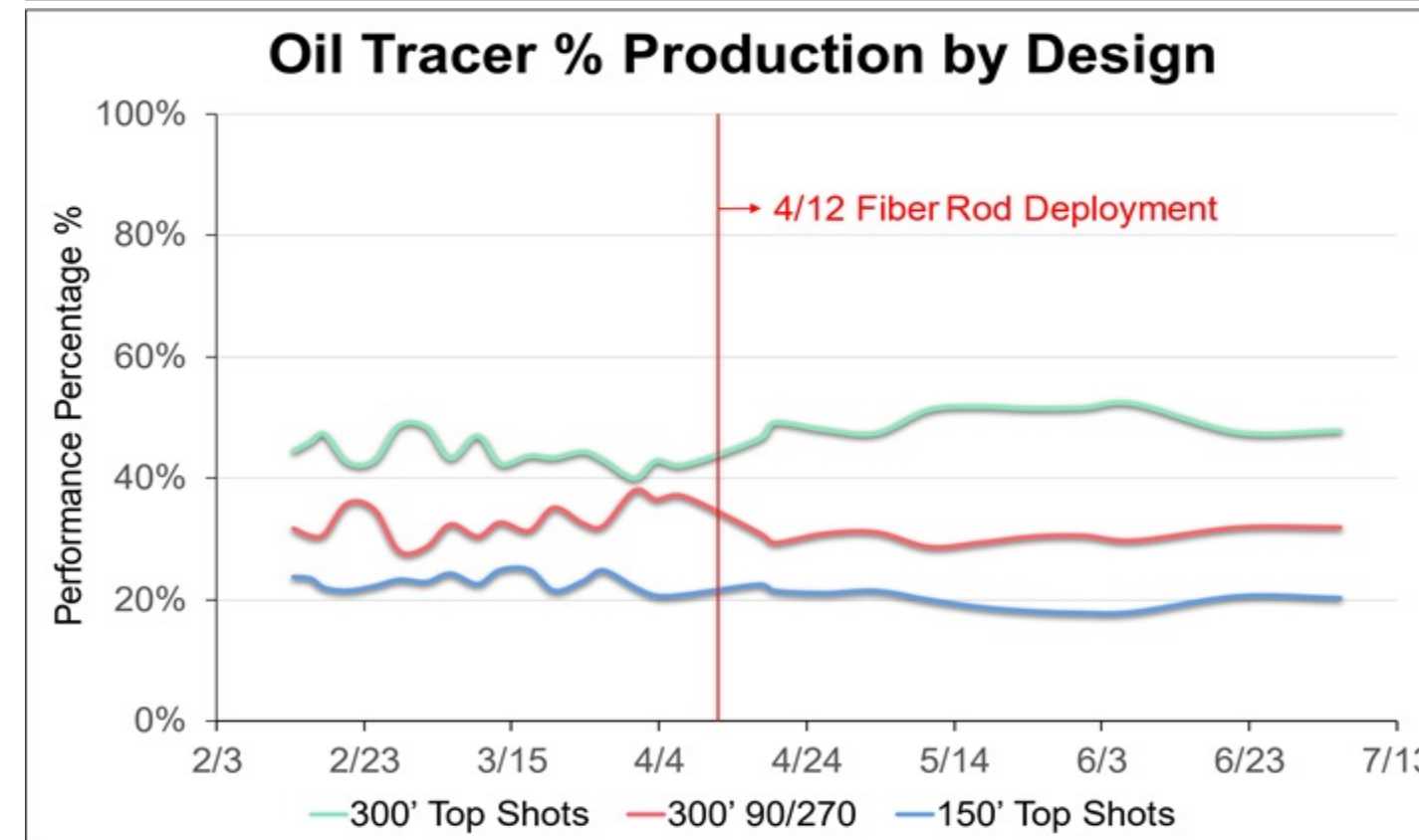
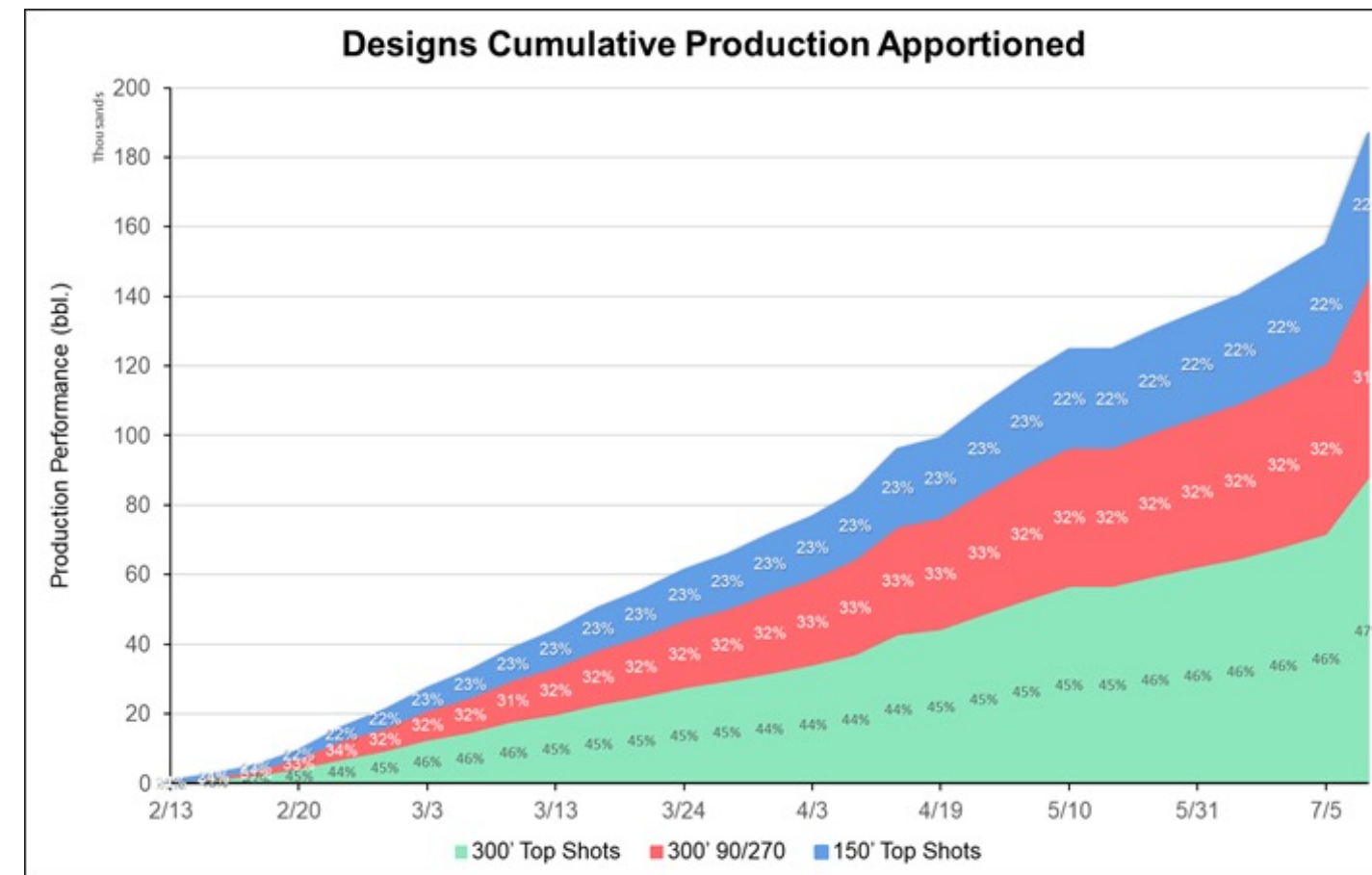


Degree Norm For Variance Calcs vs. Architecture Split by Tool



Oil Tracer Analysis

- Standard design is contributing about 44% of production.
- Contribution by design has stayed relatively flat.
- Smaller stage lengths show the lowest contributions overall and on a per stage basis



Results

- Camera/ultrasonic data showed uniformity across all designs
- No clear trend with perf erosion and cluster performance
 - 150' top shots did have a handful of more eroded perfs
 - In previous data sets these perfs were some of the worst producers.
- 300' top shots showed the highest production based on the high resolution oil tracer data.



Conclusion

- Checkerboarding completion designs along a single wellbore with A/B testing can lessen variability
- Flowback of completion design oil tracers has stayed consistent over time with 300' top shots leading the pack
- Integrated data sets show:
 - Stage performance more indicative of lateral placement than depletion
 - The handful of more eroded perfs correlate with poorer performance
- Rod and tracer data agreed on a cluster level
 - Further tracer normalization improves the correlation between tracer and fiber

Metric	300' Top Shots	300' 90/270	150' Top Shots
<u>FracID Depletion</u>	○	○	○
Surface Treating	●	●	●
Cluster Efficiency	●	●	●
Tracer Production	●	●	●
<u>Rod Producion</u>	●	●	●

What do you think?

MAY 13-15



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