

2016 INTERNATIONAL PERFORATING SYMPOSIUM GALVESTON

Innovative Solution Delivers First Ever Acoustically Initiated TCP Firing Head

IPS 16-14

May 10TH, 2016

Project Delivery Solution was creation



Challenge

- Mechanical firing head not suitable
- Pressure firing head pushed to the limit

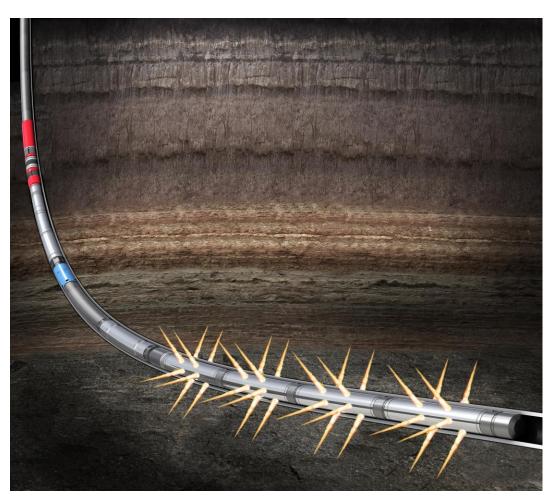
Solution

- First ever acoustic firing head
- Safe design

Results

- No pressure application necessary
- Positive industry response

Achieving the Goal Understanding



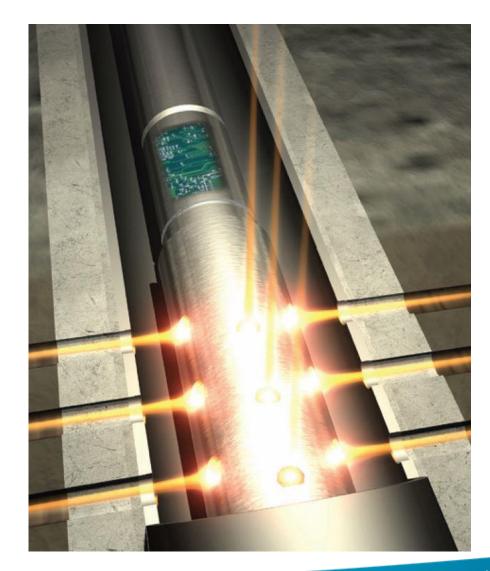
- Acoustic firing head
- Secondary pressure firing head
- Delay elements
- Safety device
- Gun release
- 4 5/8-in. 5-spf TCP guns

Existing Technologies Comparison

Mechanical actuated firing heads

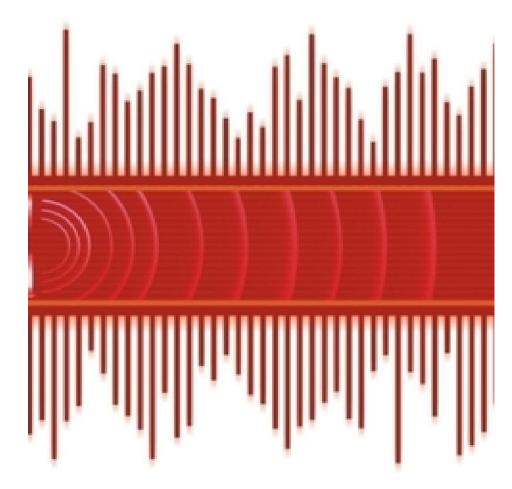
Pressure actuated firing heads

Electronic initiated firing heads



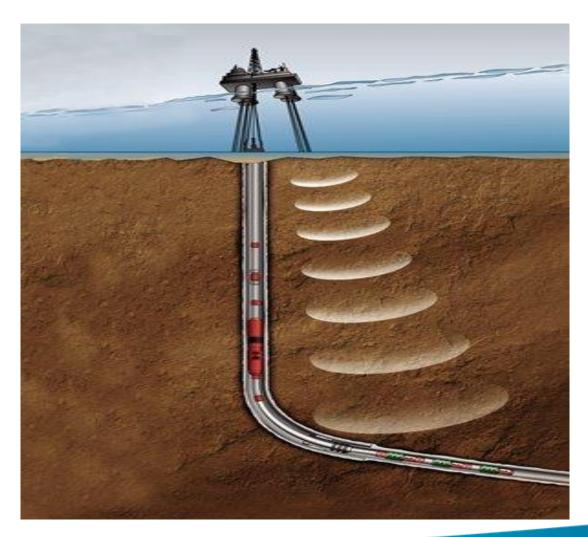
What is Acoustic Technology? Applications

- Fire guns
- Surface readout of BHP/BHT throughout the DST
- Trigger BH samplers
- Activate valves for zonal flow control and multi-zone testing



The Acoustic Firing Head Workings

- Two main components:
 - Acoustic actuator
 - Pressure assisted mechanical firing head
- Firing head operation:
 - Prime and fire commands
 - Rotating lead screw
 - Impacting rod
 - Pressure assisted mechanical firing head



Firing Head Safety Acoustic controls

- Software security
- Electronically commutated motor
- Temperature range
- Prime and fire
- Hydrostatic firing head
- Thermal switch
- Time delayed hydraulic lock-out

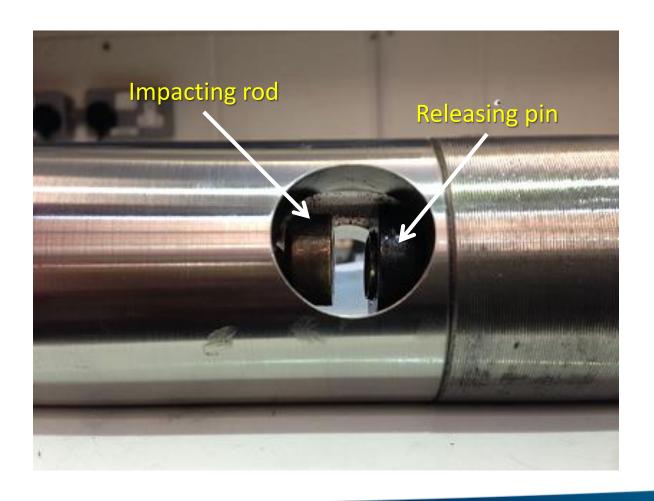


Testing the Firing Head SUBTITLE

- Design collaboration
- Intensive test program



Testing the Firing Head Results





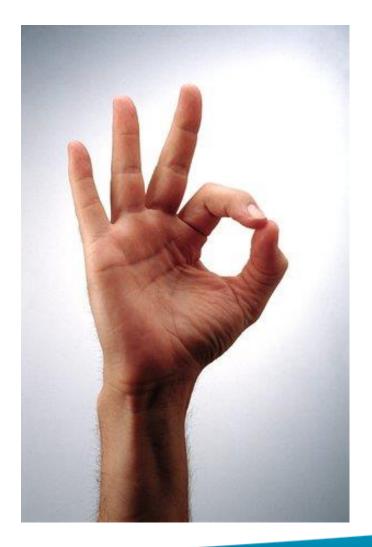
Testing the Firing Head Results





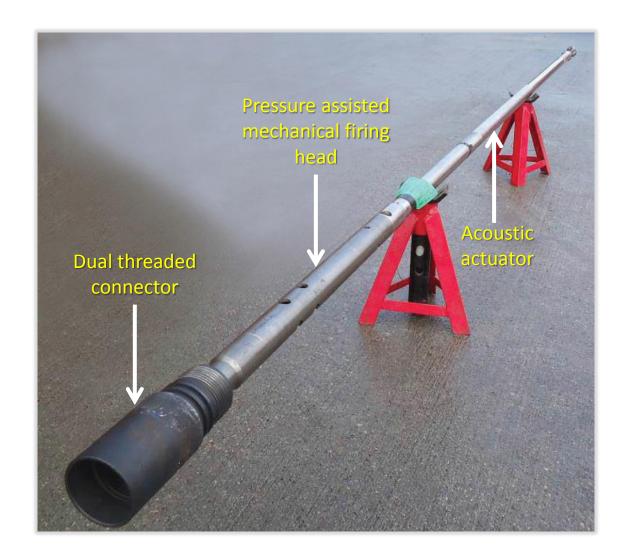
System Integrity Test (SIT)

- Highlighted potential teething problems
- Operator witnessed
- Acknowledged individual responsibilities



Acoustic Firing Head Fully assembled

- Software security
- Electronically commutated motor
- Temperature range
- Prime and fire
- Hydrostatic firing head
- Thermal switch
- Time delayed hydraulic lock-out



The Future For Perforating

- DSTs
- Multi-zone perforating
- Permanent completion
- Shoot and pull
- Redundant systems



The Value For Perforating

- The new acoustically initiated firing head requires neither pressure nor mechanical intervention to operate, although minimum hydrostatic pressure is necessary to work successfully.
- By using acoustic telemetry instead of pressure to initiate, operations are safer and can potentially save time in the future if entire firing systems employ this technique.





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QUESTIONS? THANK YOU!

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